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*insulating glass production machinery*

# GLASS MACHINERY

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# AUTOMATIC COMBINING AND PANEL PRESS GLASS WASHING LINE

OTOMATİK BİRLEŐTİRMELİ ve PANEL PRESLİ  
CAM YIKAMA HATTI



SERIES

## OCEANLINE

WASHING LINE

- 1700 / 4 BRUSHES
- 1700 / 6 BRUSHES
- 2000 / 6 BRUSHES
- 2500 / 6 BRUSHES



# PANEL PRESSING WASHING LINE

## MACHINE CHARACTERISTICS

MAIN WASHING UNIT TOP-CLOSED STAINLESS STEEL  
STAINLESS STEEL WATER TANK WITH 2-PIECE HEATER  
RINSING UNIT IN WASHING CABIN AND WATER TANK  
GLASSES CAN BE WASHED ON MAXIMUM LENGTH  
HIGH-CYCLE BALANCING BRUSHES FOR WASHING GLASS  
ADJUSTABLE BRUSH RANGE  
WARNING SYSTEM FOR LOW LEVEL WATER  
5,5 KW DRYING FAN  
DURABLE CONVEYORS AGAINST CUTTING AND WEARING OUT  
ILLUMINATION UNIT FOR SHOWING QUALITY ON WASHED GLASSES  
SPEED CONTROL ON GLASS PROPULSION  
AUTOMATIC PROPULSION ENTRY AND EXIT UNITS' CONVEYORS  
TEMPERATURE CONTROL WITH EASY ADJUSTABLE DIGITAL INDICATOR  
OPERATING DIRECTION FROM LEFT TO RIGHT  
X AND Y AXES SQUARINGS IN PROFILE PUTTING UNIT AUTOMATICALLY  
OPERATE  
AUTOMATICALLY DOUBLE, TRIPLE GLAZING SYSTEM  
\*PNEUMATIC-CONTROLLED PANEL PRESSING SYSTEM FOR  
HOMOGENOUS PRESSING  
AUTOMATIC HYDRAULIC PRESSING POWER DEPENDS ON GLASS  
DIMENSION  
COLORFUL TOUCH SCREEN PLC CONTROL PANEL  
AUTOMATIC/MANUEL OPERATING OPTIONS  
TILTING TABLE UNIT AT THE END OF THE LINE  
FOR PANEL MAINTENANCE YOU COULD OPEN PANELS AS 30 CM.  
ELECTROSTATIC POWDER PAINT FOR LONG-LIFE PROTECTION  
ELECTRICAL SYSTEM THAT IS SUITABLE FOR GENERAL SECURITY  
CONDITIONS

## MAKİNE ÖZELLİKLERİ

ANA YIKAMA ÜNİTESİ ÜSTÜ KAPALI PASLANMAZ ÇELİK  
2 ADET ISITICILI, PASLANMAZ ÇELİK SU TANKI  
YIKAMA KABİNE VE SU TANKINDA DURULAMA BÖLÜMÜ  
MAKSİMUM UZUNLUKTA CAM YIKAYABİLME ÖZELLİĞİ  
KAPLAMALI ( LOW - E ) CAM YIKAYABİLEN YÜKSEK HASSASİYETLİ  
FIRÇALAR  
CAM YÜRÜTMEDE HIZ KONTROLÜ  
AYARLANABİLİR FIRÇA MESAFESİ  
GİRİŞ VE ÇIKIŞ ÜNİTE TEKERLERİ OTOMATİK HAREKETLİ  
KOLAY AYARLANABİLEN DİJİTAL GÖSTERGELİ SICAKLIK KONTROLÜ  
DÜŞÜK SU SEVİYESİ UYARI SİSTEMİ  
5,5 KW KURUTMA FANI  
KESİLMEME VE AŞINMAYA DAYANIKLI KONVEYÖR TEKERLEKLERİ  
YIKANMIŞ CAMLARDAKİ TEMİZLİK KALİTESİNİ GÖSTEREN AYDINLATMALI  
ÜNİTE  
SOLDAN SAĞA ÇALIŞMA YÖNÜ  
ARA PROFİLİN KOLAY UYGULANMASINI SAĞLAYAN GÖNYELEME  
ÜNİTESİ  
OTOMATİK OLARAK 2'Lİ , 3'LÜ CAM BİRLEŞTİRME  
PNÖMATİK KONTROLLÜ PANEL PRESLEME SİSTEMİ İLE HOMOJEN  
PRESLEME  
DEĞİŞİK CAM ÖLÇÜLERİNE GÖRE OTOMATİK AYARLANAN PNÖMATİK  
PRESLEME KUVVETİ  
DOKUNMATİK RENKLİ EKRAN PLC KONTROL SİSTEMİ  
PANEL PRES ÜNİTESİ ÇIKIŞINDA YATAR SEHPA ÜNİTESİ  
UZUN ÖMÜRLÜ KORUMA İÇİN ELEKTROSTATİK FIRIN BOYA  
GÜVENLİK KOŞULLARINA UYGUN ELEKTRİK SİSTEM

# OCEANLINE

Model		OCEALINE 1700/4F	OCEALINE 1700/6F	OCEALINE 2000/6F	OCEALINE 2500/6F
Length	Uzunluk	17000 mm	17000 mm	17000 mm	17000 mm
height	Yükselik	2900 mm	2900 mm	3200 mm	3700 mm
Width	Genişlik	2350 mm	2350 mm	2350 mm	2350 mm
Weight	Ağırlık	3200 kg	3200 kg	3500 kg	5200 kg
Washable glass size	Yıkabilir cam ölçüsü	Min (mm)	120x350	120x350	120x350
		Max (mm)	1700x2400	1700x2400	2000x2800
Washable glass thickness	Yıkabilir cam kalınlığı	Min (mm)	3	3	3
		Max (mm)	10	10	10
Structural Glass Size	Dış cephe cam ölçüsü	80 mm	80 mm	80 mm	80 mm
Noise intensity	Gürültü şiddeti	75 dB(A)	75 dB(A)	75 dB(A)	90 dB(A)
Air consumption	Hava tüketimi	360 lt/min.	460 lt/min.	460 lt/min.	460 lt/min.
POWER	Toplam Güç	16 kW	19 kW	25 kW	32 kW
VOLTAJ	Voltaaj	400 V 3 NPE AC			
FREKANS	Frekans	50 Hz.			

**OPTIONS:**  
OPERATING DIRECTION FROM RIGHT TO LEFT  
WASH CABINET WITH 8 BRUSHES  
INOX WASHING BODY

**OPSİYONLAR:**  
SAĞDAN SOLA ÇALIŞMA YÖNÜ  
6 FIRÇALI YIKAMA KABİNE  
INOX YIKAMA GÖVDESİ

## 10 YEARS OF EXPERIENCE



LIDER Glass Machinery;

automatic glass cutting machine, automatic glass cutting line, digital glass cutting table, manual glass cutting table, automatic combination glass washing line double and triple glass production, automatic combination glass washing line facade glass production machine, standard glass washing machine, economic glass washing machine , servo controlled glass washing machine, silicone bonding glass putty extruder, polysulfide thiocol extruder, polyurethane glass putty extruder, hotmelt extruder machine, manual press table, Frezer freezer, standard rotary table, manual batten cutting machine, dehumidifier filling machine, automatic batten bending We manufacture machines with alternative solutions for the production of insulated glass, automatic desiccant filling machine, and heat insulated glass.

As LIDER Machine, we continue to produce innovative and technological heat insulated glass machines with our own designs of our research and development studies that we do in line with the wishes of our customers. We are always developing, growing and producing with our understanding of high quality production.



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